

BEMIS WELL NUT ASSEMBLY

Specification: Min hole diameter = 13mm; Max hole diameter = 18mm
For Blind holes, minimum hole length = 45mm



Bemis Well Nut



Unscrew bolt and fit through hinge with large flat washer under bolt head as shown



Assemble the Bemis Well Nut components back onto the bolt in the same order as they are in the above picture



Tighten the bolt until the diameter of the Bemis Well Nut is a tight fit in the hole



Insert the Bemis Well Nut into the Hole and push the hinge down against the pan



Tighten the bolt from the top until reasonably tight. The picture shows how the bottom half of the well nut swells out below the pan

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